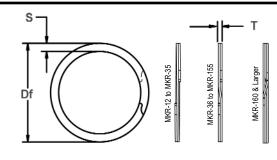
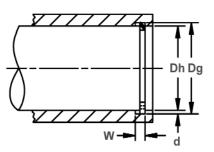
## MKR Spiral Housing Rings

## Internal, Medium-Heavy Duty Metric With load bearing capacities closer to the Heavy-duty

With load bearing capacities closer to the Heavy-duty series, and almost universal groove dimensions, these rings offer greatest ease of assembly with greatest thrust capacity.



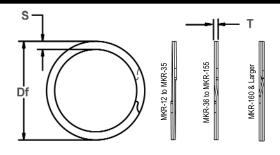
Free Diameter & Ring Measurements

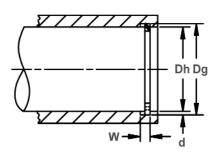


Housing Diameter & Groove Dimensions

RING	HOUSING		GROO	/E SIZE		RING SIZE						
NO.	DIAMETER	DIAMETER		WIDTH		FREE		THICKNESS		SECTION		
						DIAMETER						
	(mm)	Dq	Tol.	w	Tol.	Df	Tol.		Tol.	S I	Tol.	
MKR-12	12	12.60	101.	1.00	101.	12.73	101.	0.89	101.	1.14	101.	
MKR-13	13	13.60		1.00		13.73		0.89		1.14		
MKR-14	14	14.76		1.00		14.89		0.89		1.14		
MKR-15	15	15.86		1.00		16.01		0.89		1.14		
MKR-16	16	16.86		1.00		17.01		0.89		1.14		
MKR-17	17	17.90		1.00		18.05		0.89		1.40		
MKR-18	18	18.90	+0.08	1.00	+0.08	19.05		0.89		1.40		
MKR-19	19	20.00	-0.08	1.00	-0.00	20.15		0.89		1.40		
MKR-20	20	21.06		1.17		21.21		1.07		1.65		
MKR-21	21	22.12		1.17		22.30		1.07		1.65		
MKR-22 MKR-23	22 23	23.16 24.22		1.17 1.17		23.34 24.50		1.07	+0.05	1.65 1.65		
MKR-23	23	25.26		1.17		25.46		1.07	-0.05	1.00		
MKR-25	25	26.40		1.17		26.60		1.07	-0.00	1.90		
MKR-26	26	27.42		1.17		27.62		1.07		1.90	+0.08	
MKR-28	28	29.48		1.42		29.71		1.27		1.98	-0.13	
MKR-29	29	30.52		1.42		30.77		1.27		1.98		
MKR-30	30	31.56		1.42		31.81		1.27		2.24		
MKR-32	32	33.80		1.42		34.05		1.27		2.50		
MKR-33	33	34.84		1.42		35.12		1.27		2.50		
MKR-34	34	35.88	+0.10	1.42		36.16		1.27		2.50		
MKR-35	35	36.90	-0.10	1.42		37.18		1.27		2.50		
MKR-36	36	37.90		1.42		38.18		1.27		2.50		
MKR-37	37	39.00		1.42	+0.10	39.28	0.00	1.27		2.75		
MKR-38 MKR-39	38 39	40.00 41.06		1.42 1.42	-0.00	40.28 41.37	± 0.00	1.27 1.27		2.75		
MKR-39 MKR-40	40	41.06		1.42		41.37		1.27		2.75 3.00		
MKR-40 MKR-41	40	43.24		1.73		43.54		1.57		3.00		
MKR-42	41	44.34		1.73		44.64		1.57		3.00		
MKR-43	43	45.36		1.73		45.69		1.57		3.00		
MKR-44	44	46.38	+0.13	1.73		46.81		1.57		3.00		
MKR-45	45	47.40	-0.13	1.73		47.73		1.57		3.00		
MKR-47	47	49.54		1.73		49.84		1.57		3.25		
MKR-48	48	50.54		1.73		50.90		1.57		3.25		
MKR-50	50	52.64		1.73		53.00		1.57		3.50		
MKR-52	52	54.84		2.18		55.22		1.98	+0.08	3.58		
MKR-53	53	55.88		2.18		56.26		1.98	-0.08	3.58		
MKR-55	55	57.94		2.18		58.34		1.98		3.58		
MKR-56	56	58.94		2.18		59.34		1.98		3.58		
MKR-58 MKR-59	58 59	61.20 62.22	+0.15	2.18 2.18	+0.13	61.63 62.65		1.98 1.98		4.77		
MKR-59 MKR-60	59 60	63.30	+0.15	2.18	+0.13	63.73		1.98		4.77		
MKR-60 MKR-61	61	64.30	-0.10	2.18	-0.00	64.76		1.98		4.77	+0.10	
MKR-62	62	65.36		2.10		65.82		1.98		4.77	-0.15	
MKR-63	63	66.40		2.10		66.86		1.98		4.77	0.10	
MKR-64	64	67.40		2.10		67.90		1.98		4.77		
MKR-65	65	68.50		2.62		69.00		2.36		4.77		
MKR-66	66	69.50		2.62		70.03		2.36		4.77		

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Free Diameter & Ring Measurements

Housing Diameter & Groove Dimensions

RING	HOUSING	GROOVE SIZE				RING SIZE						
NO.	DIAMETER	DIAM	IETER	WI	DTH	FR		THICKNESS		SECTION		
						DIAMETER						
	(mm)	Dg	Tol.	w	Tol.	Df	Tol.	T	Tol.	s	Tol.	
MKR-67	67	70.60		2.62		71.13		2.36		4.77		
MKR-68	68	71.66		2.62		72.19		2.36		4.77		
MKR-69	69	72.74		2.62		73.27		2.36		4.77		
MKR-70	70	73.80		2.62		74.33		2.36		4.77		
MKR-71	71	74.80		2.62		75.36		2.36		4.77		
MKR-72	72	75.86		2.62		76.42		2.36		4.77		
MKR-75	75	79.00		2.62		79.58		2.36		4.77		
MKR-78	78	82.26		3.05		82.95		2.82		6.35	+0.10	
MKR-80	80 82	84.36		3.30		85.02		2.82		6.35	-0.15	
MKR-82		86.40	10.15	3.05	+0.13	87.06 90.21		2.82	+0.08	6.35		
MKR-85 MKR-88	85 88	89.58 92.78	+0.15 -0.15	3.05 3.05	-0.00	90.21		2.82 2.82	-0.08	6.35 6.35		
MKR-90	90	92.70	-0.10	3.05	-0.00	95.54		2.82	-0.00	6.35		
MKR-92	92	97.00		3.05		97.68		2.82		6.35		
MKR-95	95	100.20		3.05		100.88		2.82		6.35		
MKR-98	98	103.40		3.05		104.11		2.82		6.35		
MKR-100	100	105.40		3.05		106.11		2.82		6.35		
MKR-102	102	107.60		3.05		108.31		2.82		6.35		
MKR-105	105	110.60		3.05		111.34		2.82		7.92		
MKR-108	108	113.60		3.05		114.36		2.82		7.92		
MKR-110	110	115.74		3.05		116.50		2.82		7.92		
MKR-112	112	117.84		3.05		118.60		2.82		7.92		
MKR-115	115	121.00		3.05		121.83	± 0.00	2.82		7.92		
MKR-120	120	126.20		3.05		127.04		2.82		7.92		
MKR-125	125	131.50		3.05		132.39		2.82		7.92		
MKR-130	130	136.70		3.05		137.61		2.82		7.92		
MKR-135	135	141.90	0.10	3.53	0.45	142.90		3.23	0.40	9.52		
MKR-140	140	146.90	+0.18	3.53	+0.15	147.91		3.23	+0.10	9.52		
MKR-145 MKR-150	145 150	151.90 156.90	-0.18	3.53	-0.00	152.97		3.23 3.23	-0.10	9.52	0.10	
MKR-150 MKR-155	155	161.90		3.53 3.53		158.02 163.04		3.23		9.52 9.52	+0.10 -0.20	
MKR-155 MKR-160	160	167.10		4.42		168.27		4.20		7.92	-0.20	
MKR-165	165	172.36		4.42		173.55		4.20		7.92		
MKR-170	170	177.70		4.42		178.94		4.20		7.92		
MKR-175	175	182.80		4.42		184.09		4.20		7.92		
MKR-180	180	188.00		4.42		189.30		4.20		7.92		
MKR-185	185	193.24	+0.20	5.30	+0.20	194.59		4.80	+0.13	9.52		
MKR-190	190	198.64	-0.20	5.30	-0.00	200.04		4.80	-0.13	9.52		
MKR-195	195	203.74		5.30		205.14		4.80		9.52		
MKR-200	200	208.90		5.30		210.37		4.80		9.52		
MKR-210	210	219.40		5.30		220.92		4.80		9.52		
MKR-220	220	229.90		5.30		231.52		4.80		9.52		
MKR-230	230	240.20		5.30		241.90		4.80		9.52		
MKR-240	240	250.90		5.30		252.65		4.80		9.52		
MKR-250	250	260.90		5.30		262.70		4.80		9.52		
MKR-260	260	271.40		5.30		273.20		4.80		9.52		
MKR-270	270	281.40		5.30		283.20		4.80		9.52		