

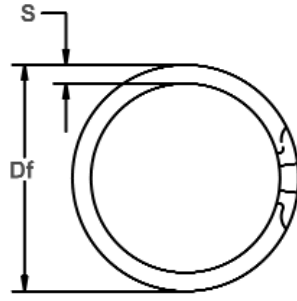


# DKR Spiral Housing Rings

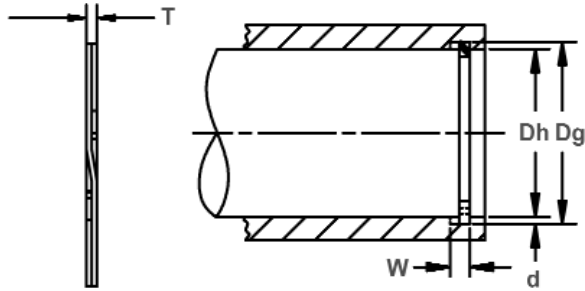
## DIN 472

### Internal, Heavy Duty DIN

An internal metric ring which meets DIN standards of performance and quality. Our metric rings come standard in 302 stainless steel.

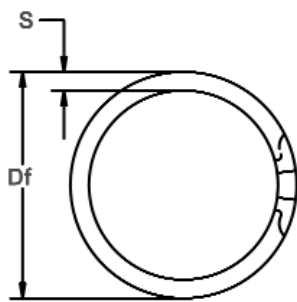


Free Diameter & Ring Measurements

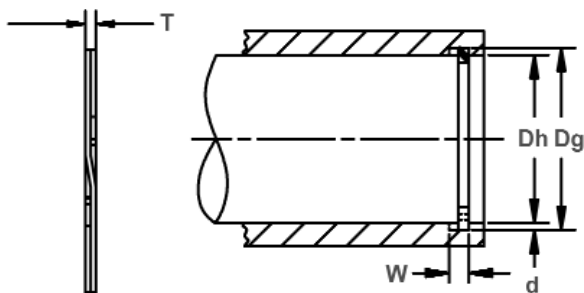


Housing Diameter & Groove Dimensions

RING NO.	HOUSING DIAMETER	GROOVE SIZE					RING SIZE						THRUST LOAD (N)		
		DIAMETER		WIDTH		DEPTH	FREE DIAMETER			THICKNESS		SECTION		RING Safety factor of 3	GROOVE Safety factor of 2
		(mm)	Dg	Tol.	W	Tol.	d	Df	Tol.	T	Tol.	S	Tol.		
DKR-13	13	13,6		1,10		0,3	13,72		0,99		1,40		13474	1901	
DKR-14	14	14,6	+0,11	1,10		0,3	14,75		0,99		1,40		14510	2047	
DKR-15	15	15,7	-0,00	1,10		0,4	15,85		0,99		1,40		15547	2559	
DKR-16	16	16,8		1,10		0,4	16,97		0,99		1,65		16583	3119	
DKR-17	17	17,8		1,10		0,4	17,98	+0,33	0,99		1,65		17620	3314	
DKR-18	18	19,0		1,10		0,5	19,18	-0,00	0,99		1,91		18656	4386	
DKR-19	19	20,0	+0,13	1,10		0,5	20,19		0,99		1,91		19693	4630	
DKR-20	20	21,0	-0,00	1,10		0,5	21,21		0,99		1,91		20729	4874	
DKR-21	21	22,0		1,10		0,5	22,23		0,99		1,91		21766	5117	
DKR-22	22	23,0		1,10		0,5	23,23		0,99		1,91		22802	5361	
DKR-23	23	24,1		1,30		0,6	24,33		1,14		2,18		23853	6165	
DKR-24	24	25,2		1,30	+0,14	0,6	25,45		1,14	±0,05	2,18	±0,10	24891	7018	
DKR-25	25	26,2	+0,21	1,30	-0,00	0,6	26,45		1,14		2,18		25928	7310	
DKR-26	26	27,2	-0,00	1,30		0,6	27,48		1,14		2,18		26965	7603	
DKR-27	27	28,4		1,30		0,7	28,68		1,14		2,41		28002	9211	
DKR-28	28	29,4		1,30		0,7	29,69		1,14		2,41		29039	9552	
DKR-29	29	30,4		1,30		0,7	30,71		1,14		2,41		30076	9893	
DKR-30	30	31,4		1,30		0,7	31,71	+0,38	1,14		2,41		31113	10235	
DKR-31	31	32,7		1,30		0,9	33,02	-0,00	1,14		2,41		32150	12842	
DKR-32	32	33,7		1,30		0,9	34,04		1,14		2,41		33187	13256	
DKR-33	33	34,7	+0,25	1,30		0,9	35,05		1,14		2,41		34224	13670	
DKR-34	34	35,7	-0,00	1,60		0,9	36,07		1,44		3,25		44541	14085	
DKR-35	35	37,0		1,60		1,0	37,38		1,44		3,25		45851	17058	
DKR-36	36	38,0		1,60		1,0	38,39		1,44		3,25		47161	17545	
DKR-37	37	39,0		1,60		1,0	39,40		1,44		3,25		48471	18032	
DKR-38	38	40,0		1,60		1,0	40,41		1,44		3,25		49781	18520	



Free Diameter & Ring Measurements



Housing Diameter & Groove Dimensions

RING NO.	HOUSING DIAMETER	GROOVE SIZE					RING SIZE					THRUST LOAD (N)		
		DIAMETER		WIDTH		DEPTH	FREE DIAMETER		THICKNESS		SECTION		RING Safety factor of 3	GROOVE Safety factor of 2
		(mm)	Dg	Tol.	W	Tol.	d	Df	Tol.	T	Tol.	S	Tol.	
DKR-40	40	42,5		1,85		1,3	42,93		1,69		4,01		61498	24368
DKR-41	41	43,5	+0,25	1,85		1,3	43,94		1,69		4,01		63036	24977
DKR-42	42	44,5	-0,00	1,85		1,3	44,96	+0,51	1,69	±0,05	4,01	±0,10	64573	25586
DKR-45	45	47,5		1,85		1,3	47,98	-0,00	1,69		4,01		69186	27414
DKR-47	47	49,5		1,85		1,3	49,99		1,69		4,01		72261	28633
DKR-48	48	50,5		1,85		1,3	51,00		1,69		4,01		73798	29242
DKR-50	50	53,0		2,15		1,5	53,54		1,93		5,08		87790	36552
DKR-51	51	54,0		2,15		1,5	54,54		1,93		5,08		89546	37283
DKR-52	52	55,0		2,15		1,5	55,55		1,93		5,08		91302	38014
DKR-55	55	58,0		2,15		1,5	58,57		1,93		5,08		96569	40207
DKR-56	56	59,0		2,15	+0,14	1,5	59,59	+0,63	1,93		5,08		98325	40938
DKR-57	57	60,0		2,15	-0,00	1,5	60,60	-0,00	1,93		5,08		100081	41669
DKR-58	58	61,0		2,15		1,5	61,62		1,93		5,08		101836	42400
DKR-60	60	63,0	+0,30	2,15		1,5	63,63		1,93		5,08		105348	43863
DKR-62	62	65,0	-0,00	2,15		1,5	65,66		1,93		5,08	±0,12	108860	45325
DKR-63	63	66,0		2,15		1,5	66,67		1,93	±0,08	5,08		110615	46056
DKR-64	64	67,0		2,15		1,5	67,67		1,93		5,08		112371	46787
DKR-65	65	68,0		2,65		1,5	68,67		2,41		5,08		135725	47518
DKR-67	67	70,0		2,65		1,5	70,67		2,41		5,08		139901	48980
DKR-68	68	71,0		2,65		1,5	71,67		2,41		5,08		141989	49711
DKR-70	70	73,0		2,65		1,5	73,67		2,41		5,08		146165	51173
DKR-72	72	75,0		2,65		1,5	75,67	+0,76	2,41		5,08		150341	52635
DKR-75	75	78,0		2,65		1,5	78,68	-0,00	2,41		5,08		156605	54828
DKR-76	76	79,0		2,65		1,5	79,68		2,41		5,08		158694	55559
DKR-78	78	81,0	+0,35	2,65		1,5	81,69		2,41		5,08		162870	57021
DKR-80	80	83,5	-0,00	2,65		1,8	84,19		2,41		6,05	±0,13	167046	68231

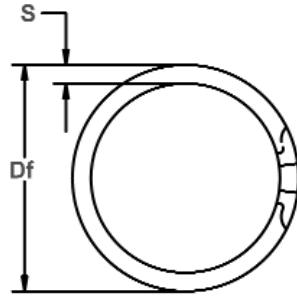


# DKR Spiral Housing Rings

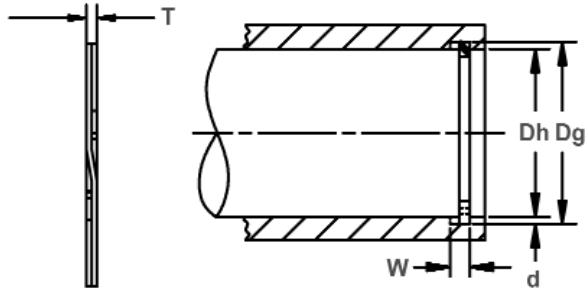
## DIN 472

### Internal, Heavy Duty DIN

An internal metric ring which meets DIN standards of performance and quality. Our metric rings come standard in 302 stainless steel.

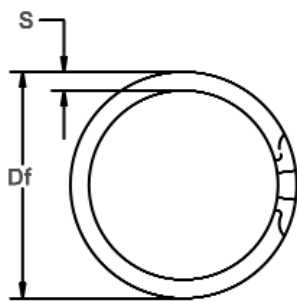


Free Diameter & Ring Measurements

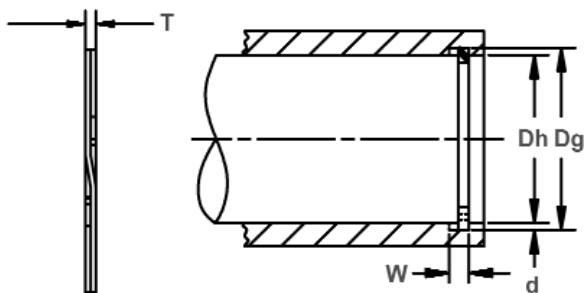


Housing Diameter & Groove Dimensions

RING NO.	HOUSING DIAMETER	GROOVE SIZE					RING SIZE						THRUST LOAD (N)			
		DIAMETER		WIDTH		DEPTH	FREE DIAMETER		THICKNESS		SECTION		RING Safety factor of 3	GROOVE Safety factor of 2		
		(mm)	Dg	Tol.	W	Tol.	d	Df	Tol.	T	Tol.	S	Tol.			
DKR-82	82	85,5	+0,35 -0,00	2,65	+0,14 -0,00	1,8	86,20	+0,76 -0,00	2,41	±0,08	6,05	±0,13	171222	69936		
DKR-85	85	88,5		3,15		1,8	89,20		2,91		6,05		214309	72495		
DKR-88	88	91,5		3,15		1,8	92,21		2,91		6,05		221873	75054		
DKR-90	90	93,5		3,15		1,8	94,21		2,91		6,05		226915	76759		
DKR-92	92	95,5		3,15		1,8	96,22		2,91		6,05		231958	78465		
DKR-95	95	98,5		3,15		1,8	99,24		2,91		6,05		239522	81024		
DKR-98	98	101,5		3,15		1,8	102,26		2,91		6,05		247068	83583		
DKR-100	100	103,5		3,15		1,8	104,29		2,91		6,05		252128	85288		
DKR-102	102	106,0		4,15	+0,54 -0,00	2,0	106,79	+1,30 -0,00	3,89		±0,10		6,73	±0,15	343778	99422
DKR-105	105	109,0		4,15		2,0	109,79		3,89				6,73		353889	102346
DKR-108	108	112,0	4,15	2,0		112,80	3,89		6,73	364000		105270				
DKR-110	110	114,0	4,15	2,0		114,83	3,89		6,73	370741		107220				
DKR-112	112	116,0	4,15	2,0		116,84	3,89		6,73	377482		109169				
DKR-115	115	119,0	4,15	2,0		119,86	3,89		6,73	387593		112093				
DKR-120	120	124,0	4,15	2,0		124,92	3,89		6,73	404445		116967				
DKR-125	125	129,0	4,15	2,0		129,97	3,89		6,73	421297		121840				
DKR-127	127	131,0	4,15	2,0		131,97	3,89		6,73	428038		123790				
DKR-130	130	134,0	4,15	2,0		135,00	3,89		6,73	438149		126714				
DKR-135	135	139,0	4,15	+0,63 -0,00	2,0	140,03	+1,40 -0,00	3,89	±0,15	7,92	±0,15	455001	131588			
DKR-140	140	144,0	4,15		2,0	145,11		3,89		7,92		471852	136461			
DKR-145	145	149,0	4,15		2,0	150,11		3,89		7,92		488704	141335			
DKR-150	150	155,0	4,15		2,5	156,13		3,89		7,92		505556	148261			
DKR-155	155	160,0	4,15		2,5	161,19		3,89		7,92		522408	155208			
DKR-160	160	165,0	4,15		2,5	166,22		3,89		7,92		539260	162155			
DKR-165	165	170,0	4,15		2,5	171,27		3,89		7,92		556112	169102			
DKR-170	170	175,0	4,15		2,5	176,33		3,89		7,92		572964	176049			



Free Diameter & Ring Measurements



Housing Diameter & Groove Dimensions

RING NO.	HOUSING DIAMETER	GROOVE SIZE					RING SIZE					THRUST LOAD (N)						
		DIAMETER		WIDTH		DEPTH	FREE DIAMETER		THICKNESS		SECTION		RING Safety factor of 3	GROOVE Safety factor of 2				
		(mm)	Dg	Tol.	W	Tol.	d	Df	Tol.	T	Tol.	S	Tol.					
DKR-175	175	180,0	+0,63 -0,00	4,15		2,5	181,36	+1,40	3,89		7,92		589815	213221				
DKR-180	180	185,0	+0,72 -0,00	4,15	+0,18 -0,00	2,5	186,39	-0,00	3,89	±0,10	7,92	±0,15	606667	219313				
DKR-185	185	190,0		4,15		2,5	191,44	3,89	7,92		623519		225405					
DKR-190	190	195,0		4,15		2,5	196,47	3,89	7,92		640371		231497					
DKR-195	195	200,0		4,15		2,5	201,52	3,89	7,92		657223		237589					
DKR-200	200	205,0		4,15		2,5	206,58	3,89	7,92		674075		243681					
DKR-210	210	216,0		5,15		3,0	217,58	+1,78	4,86		9,53		884268	307038				
DKR-220	220	226,0		5,15		3,0	227,66	-0,00	4,86		9,53		926376	321659				
DKR-230	230	236,0		5,15		3,0	237,72	4,86	9,53		968484		336280					
DKR-240	240	246,0		5,15		3,0	247,80	4,86	9,53		1010592		350900					
DKR-250	250	256,0		5,15		3,0	257,89	4,86	9,53		1052700		365521					
DKR-260	260	268,0	+0,81 -0,00	5,15	±0,13	4,0	269,93	4,86	11,18	±0,19	11,18	±0,19	1094808	506856				
DKR-270	270	278,0		5,15		4,0	280,01	4,86	11,18		1136916		526351					
DKR-280	280	288,0		5,15		4,0	290,09	4,86	11,18		1179024		545845					
DKR-290	290	298,0		5,15		4,0	300,15	4,86	11,18		1221132		565340					
DKR-300	300	308,0		5,15		4,0	310,24	+3,05	4,86		11,18		1263241	584834				
DKR-310	310	320,0		+0,89 -0,00		6,20	+0,22 -0,00	5,0	322,25		-0,00		5,87	±0,13	12,70	±0,19	1576625	755411
DKR-320	320	330,0				6,20		5,0	332,33		5,87		12,70		1627484		779779	
DKR-330	330	340,0				6,20		5,0	342,42		5,87		12,70		1678342		804147	
DKR-340	340	350,0				6,20		5,0	352,50		5,87		12,70		1729201		828515	
DKR-350	350	360,0				6,20		5,0	362,56		5,87		12,70		1780060		852883	
DKR-360	360	370,0	6,20		5,0	372,64		+3,56	5,87	12,70	1830919	877251						
DKR-370	370	380,0	6,20		5,0	382,73		-0,00	5,87	12,70	1881778	901619						
DKR-380	380	390,0	6,20		5,0	392,79		5,87	12,70	1932637	925987							
DKR-390	390	400,0	6,20		5,0	402,84		5,87	12,70	1983496	950355							
DKR-400	400	410,0	6,20		5,0	412,93		5,87	12,70	2034354	974723							